

split

Work Order ID 131333-2

Thursday, April 02, 2015 11:54:25 AM

131333

Page 1

Item ID: D5149-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Aft Step Base Assembly

Start Date: 4/2/2015 Start Qty: ~~10.00~~

10

Cust Item ID:

Required Date: 4/2/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 1504-02

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D5149

B

0.00

110

Small Fab

Memo

0.00

Small Fab

BOND BUSHING TO BASE AS PER DWG USING 3M 1300L ADHESIVE

BATCH: 7/13/012

1X

DAS
28
9-89

MAY 04 2015

120

QC5- Inspect part completeness to step on W/O 0.00

120

QC

Memo

0.00

Quality Control

(1)

DAS
38
9-89

MAY 04 2015

130

Identify as per dwg & Stock Location: LG-14 0.00

130

Packaging

Memo

0.00

Packaging

DAS
6
9-89

MAY 04 2015

Thursday, April 02, 2015 11:54:25 AM

131333

Page 2

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Start Date: 4/2/2015 **Start Qty:** 10.00

10

Cust Item ID:

Required Date: 4/2/2015 **Req'd Qty:** 10.00

10

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run	Start	*NR1*
	Stop	*NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

ML5 MAY 05 2015

MLS MAY 05 2015

Picklist Print

Thursday, April 02, 2015 11:54:28 AM

Page 1

Work Order ID: 131333

131333

Parent Item: D5149-043

D5149-043

Parent Item Name: Aft Step Base Assembly

Start Date: 4/2/2015

Required Date: 4/2/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 14.10.14 NEWISSUE DD VERF:JLM IPP
REV:A 14.12.15 dwg pb1 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5149-043W		Manufactured	No				Each	0.0000		10/1			
D5149-043W									**		DAS 28 9-89	MAY 04 2015	
Aft Step Base Assembly Weldment						B 131078							
D5151-3		Manufactured	No				Each	18.0000		10/1			
D5151-3									**		DAS 28 9-89		
Clamp Cushion													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				LG54		18							
				129870		18							

